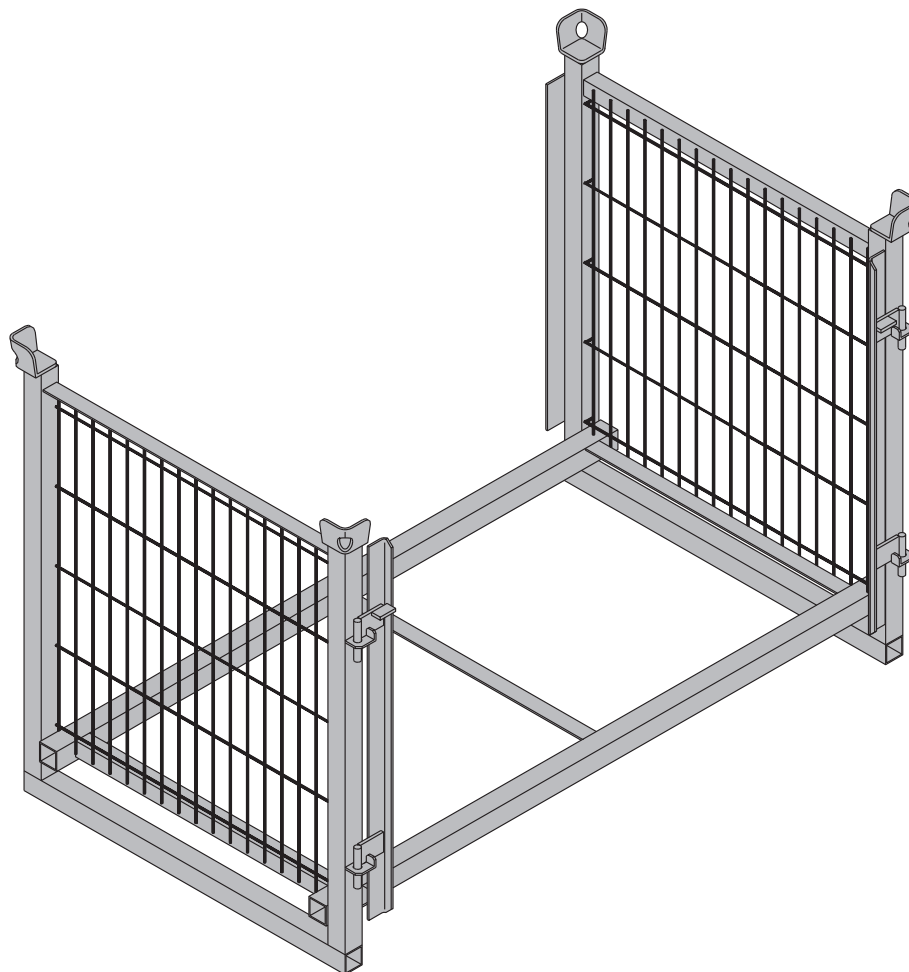


Frami pallet 1.20m and 1.50m

Art.n° 588478000 Art.n° 588476000

1997 models onward



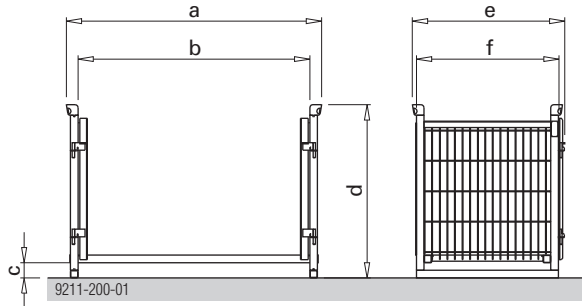
Basic drawings of product

Product description

The Frami pallets 1.20m and 1.50m are **transport and storage units** that are suitable for use with Frami panels only.



- Doka accepts no liability for products that have been altered!
- Repairs may only be carried out by the manufacturer!



c ... 100 mm
d ... 1140 mm
e ... 1004 mm
f ... 939 mm

	Frami pallet	
	1.20m	1.50m
a	1379	1679
b	1225	1525

Data on rating plate (Frami pallet 1.20m)

Doka Industrie Gmbh, A-3300 Amstetten
Designation: Frami pallet 1.20m
Art.n°: 588478000
Dead weight: 68.0 kg (149.9 lbs)
Max. load: 800 kg (1760 lbs)
Permitted imposed load: 3500 kg (7710 lbs)
Year of manufacture: see rating plate

Data on rating plate (Frami pallet 1.50m)

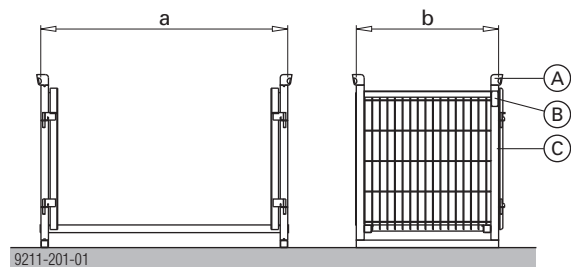
Doka Industrie Gmbh, A-3300 Amstetten
Designation: Frami pallet 1.50m
Art.n°: 588476000
Dead weight: 74.0 kg (163.1 lbs)
Max. load: 800 kg (1760 lbs)
Permitted imposed load: 3500 kg (7710 lbs)
Year of manufacture: see rating plate

Before every use

- ▶ Check for any signs of damage or visible deformation.



- Damaged or deformed multi-trip packaging that does not meet the following criteria must be withdrawn from use immediately.
 - Crack-free and notch-free welds
 - No deformation
 - Rating plate must be in place and clearly legible
 - No deformed or damaged uprights. If any of these are bent, you must measure and verify the external dimensions. The measuring points are directly underneath the stacking guideplates, on the outsides of the uprights.



	Frami pallet 1.20m			Frami pallet 1.50m		
	Nom.	Min.	Max.	Nom.	Min.	Max.
a	1325	1315	1335	1625	1615	1635
b	935	930	940	935	930	940

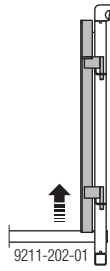
A Stacking guideplates

B Rating plate

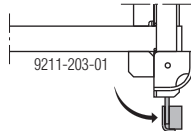
C Upright

Loading the pallets (from the side)

- ▶ Lift the left and right side hinges.



- ▶ Turn the side hinges to one side.



- ▶ Load the pallets.
- ▶ Lift the left and right side hinges and close them.



Both side hinges must be locked in place

Loading examples

The **Frami pallets 1.20m** and **1.50m** are used for storing and transporting

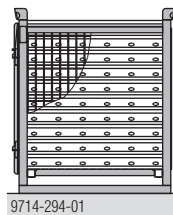
- Frami panels (upright or flat)
- Inside and outside corners
- Hinged corners
- Closure plates
- Fitting timbers (only if firmly strapped together) with a system height of 1.20 m and 1.50 m respectively.

Max. load: 800 kg

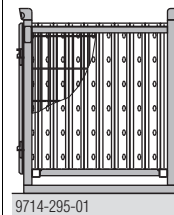
How to load

Frami panels	Max. n° of panels that can be loaded
0.90m	10
0.75m	11
0.60m	13
0.45m	20
0.30m	30

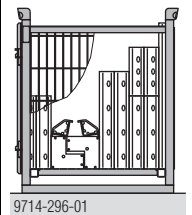
Flat panels



Upright panels



Mixed panels



Using the Frami pallet as a storage unit



- **Stacking on the site (outdoors):** Floor gradients of up to 3%: Max. 2 Frami pallets permitted on top of one another.
- Empty Frami pallets must not be stacked on top of one another!
- **Stacking in the warehouse:** Floor gradients of up to 1%: Max. 5 Frami pallets permitted on top of one another.
- When **storing** filled stacking pallets, make sure that they are standing **stably** on the ground, and are **stacked correctly**.
- The pallets at the bottom of the stack must be **completely** filled!

Using the Frami pallet as a transport device

Lifting by crane

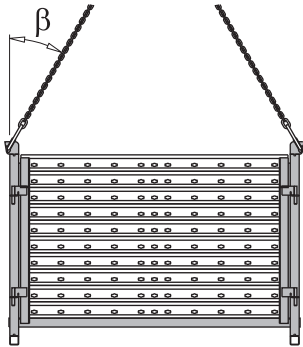
► Before attaching the lifting chain, check that:



Both side hinges must be locked in place



- Only one Frami pallet may be lifted at a time.
- Use a suitable lifting chain. (Do not exceed the permitted load capacity). E.g: Doka 4-part chain 3.20m Art.n° 588620000.
- Spread-angle β max. 30°!



9714-297-01

Repositioning by forklift truck or pallet stacking truck



► Make sure the item to be lifted is in the correct centre-of-gravity position and is safe against tipping over!

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