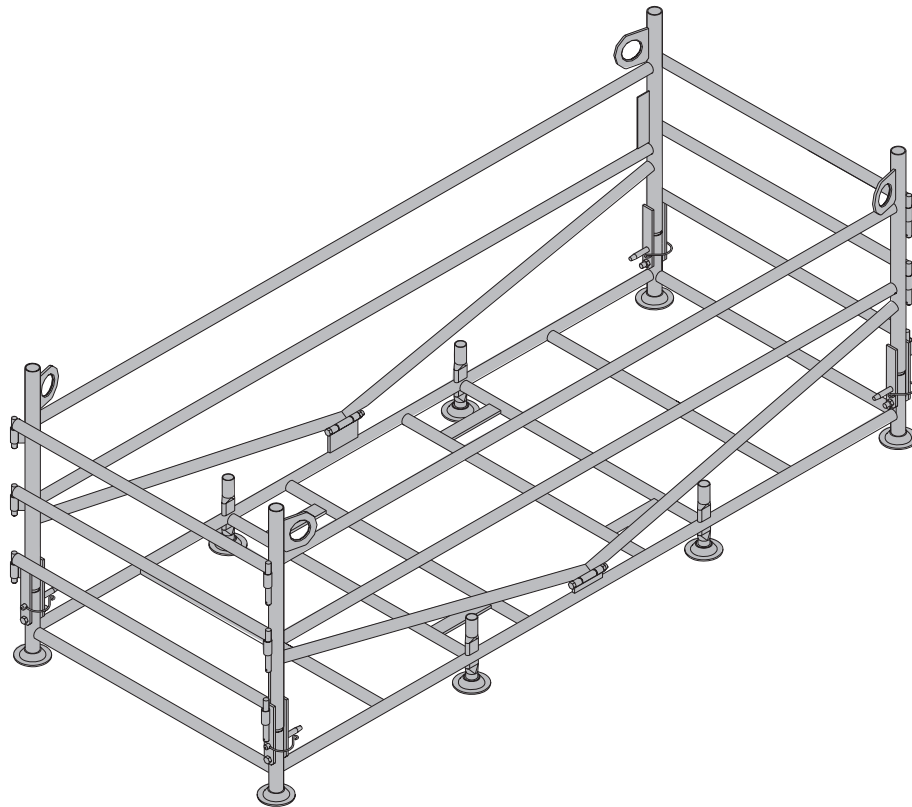


Alu-Framax pallet

Art. n° 588396000

1995 models onward



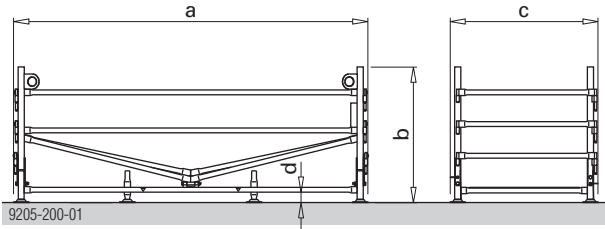
Basic drawings of product

Product description

The Alu-Framax pallet is a **transport and storage unit** that is suitable for Alu-Framax panels and Frami panels 2.70m only.



- Doka accepts no liability for products that have been altered!
- Repairs may only be carried out by the manufacturer!



a ... 2800 mm
b ... 1070 mm
c ... 1170 mm
d ... 82 mm

Data on rating plate

Doka Industrie GmbH, A-3300 Amstetten

Designation: Alu-Framax pallet

Art.n°: 588396000

Dead weight: 126.7 kg (279.3 lbs)

Max. load: 1200 kg (2640 lbs)

Permitted imposed load: 5310 kg (11700 lbs)

Year of manufacture: see rating plate

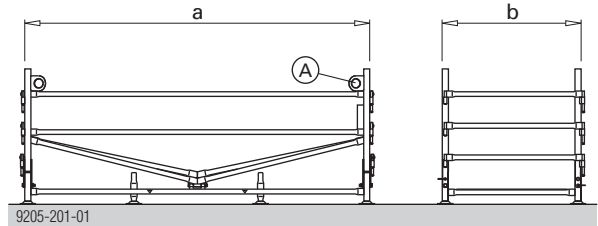
Before every use

- Check for any signs of damage or visible deformation.



Damaged or deformed multi-trip packaging that does not meet the following criteria must be withdrawn from use immediately.

- Crack-free and notch-free welds
- No deformation
- Rating plate must be in place and clearly legible
- Deformed or damaged uprights. If these are bent, you must measure and verify the external dimensions. The measuring points are above the crane hoisting lugs, on the outsides of the uprights.



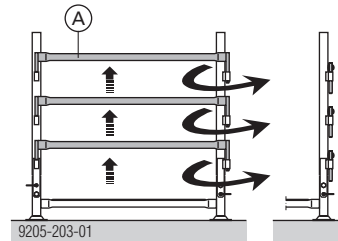
	Nom.	Min.	Max.
a	2725	2715	2735
b	1095	1085	1105

A Crane hoisting lug

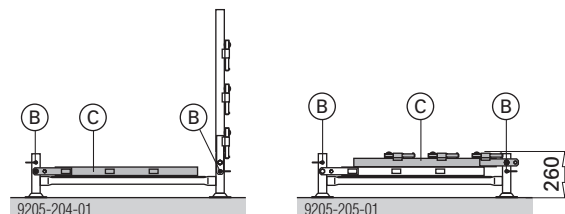
How to collapse and open up the pallet

Collapsing the Alu-Framax pallet

- Lift the peg-in units (**A**) and swivel to one side.



- Pull out the Spring-locked connecting pins 16 mm (**B**) from both ends of the pallet.
- Fold down the 1st and 2nd side frames (**C**).
- Push the Spring-locked connecting pins 16 mm (**B**) back in again on both sides.



Opening up the Alu-Framax pallet

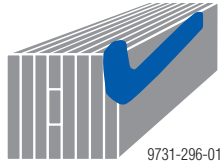
- To open up the pallet, do all the above steps (for collapsing the pallet) in reverse order.

Using the Alu-Framax pallet as a storage unit

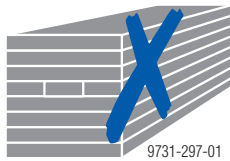
Loading examples

► Always stand the panels upright in the Alu-Framax pallet.

Right:

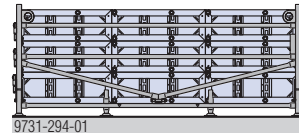


Wrong:



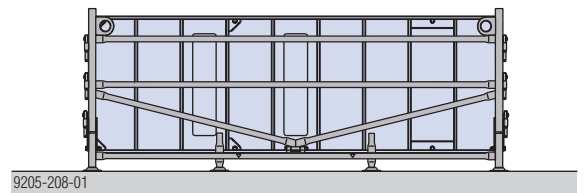
- **Stacking in the warehouse:** Floor gradients of up to 1%: Max. 6 Alu-Framax pallets permitted on top of one another.
- When **storing** filled stacking pallets, make sure that they are standing **stably** on the ground, and are **stacked correctly**.
- The pallets at the bottom of the stack must be **completely** filled!
- **On the site (outdoors)**, it is not allowed to stack full Alu-Framax pallets on top of one another!
- Empty (opened-up) Alu-Framax pallets must **NOT** be stacked on top of one another!

Used for 0.90m high Alu-Framax panels



N° of panels	Alu-Framax panels
72	0.30x0.90m
24	0.90x0.90m

Used for 2.70m high Frami panels



N° of panels	Frami panels
10	0.90x2.70m
30	0.30x2.70m

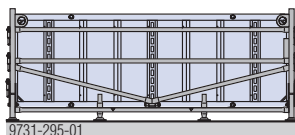


Frami panels 1.20m and 1.50m are catered for by the Frami pallets 1.20m and 1.50m.



Follow the directions in the Operating Instructions!

Used for 2.70m high Alu-Framax panels



N° of panels	Alu-Framax panels
8	0.90x2.70m
24	0.30x2.70m

Using the Alu-Framax pallet as a transport device

Lifting by crane

► Before attaching the lifting chain, check that:



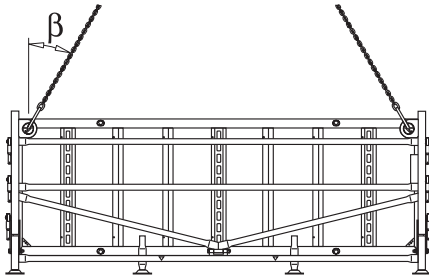
- each peg-in unit is completely closed.



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- It is only allowed to lift one Alu-Framax pallet at a time.
- Use a suitable lifting chain. (Do not exceed the permitted load capacity). E.g: Doka 4-part chain 3.20m Art.n° 588620000.
- Spread-angle β max. 30°!
- It is only allowed to lift the pallet if the panels are loaded in the upright, and if the pallet is full.
- Part-loaded pallets are only allowed if the panels are secured!



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β ... max. 30°

Repositioning by forklift truck or pallet stacking truck



- Make sure the item to be lifted is in the correct centre-of-gravity position and is safe against tipping over!

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